

**A.K. Duct  
Tonnage versus Duct Size**

TONS	CFM	FPM	Quantity	INCH ROUND
15	6,000	1,100	1	32
		950	2	24
		920	3	20
12½	5,000	1,010	1	30
		950	2	22
		800	3	20
		1,000	3	18
10	4,000	1,100	1	26
		1,300	1	24
		910	2	20
		960	3	16
		940	4	14
7½	3,000	950	1	24
		850	2	18
		940	3	14
		950	4	12
6	2,400	930	1	22
		1,100	1	20
		1,110	2	14
5	2,000	920	1	20
		1,110	1	18
		940	2	14
		890	3	12
4	1,600	900	1	18
		750	2	14
		700	3	12
3½	1,400	1,000	1	16
		890	2	12
3	1,200	860	1	16
		760	2	12
2½	1,000	930	1	14
		640	2	12
2	800	750	1	14
		1,200	1	12
		750	2	10
1½	600	750	1	12
1	400	750	1	10
¾	300	680	1	9
½	200	580	1	8
¼	100	500	1	6

4-May-05

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